

Page 1

August 12, 2009 4:10:39 PM

Required Date: 08/18/2009

Item ID:

D3166-3



Setup Start

Stop



Revision ID: Item Name:

A1 Basket Hoop

Start Date:

08/12/2009

Start Qty: 6.00 Req'd Qty: 6.00

Cust Item ID:

Customer:

Reference:

Approvals:

Sequence ID/

Process Plan: W

Date: 09-08-12 Tooling:

Date:

Date:

Run Start



Date: _____ SPC (Y/N):

Accept

Draw

Plan Accept Reject Reject Number

Insp.

Work Center ID Draw Nbr

Operation **Description**

Revision Nbr

Set Up/ **Run Hours** Draw Number

Rev.

Code Qty Qty

Stop

Stamp

D3166 Rev A1

100

Large Fab Large Fab

Memo

Cut 3/4" x 3/4" square tubing 120.00" long.

0.00

SAN 09-08-8 (6)

110

CNC Bend 1

Memo

0.00

0.00

CNC Delta 100 Bender

Form D3166-3 Basket Hoop as per Dwg D3166 using Bending program 350

BASL, and Folio FT005

120

2) 8 08/08/17

Quality Control

Memo

QC6- Inspect dimensions to drawing

W/O:		44	WORK ORDER CHANGES										
DATE	STEP	PRO	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
					· ·								
						٠							
Part No:		PAR #:	Fault Cate	gory:	NCR: Yes No DC				QA: Date:				
Resolution:			Disposition	n:	_ QA: N	/C Clo	sed:		Date:				
NCR:			WORK ORD	R NON-CONFORM	ANCE (NCR)				€-1			
DATE	STEP	Description of NC		ion B Verifica			cation						
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Section C		on C	Chief Eng	QC Inspector			
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				11.48		,,,,,,,							

Work Order ID 51249

August 12, 2009 4:10:39 PM

Required Date: 08/18/2009



Page 2

Item ID:

D3166-3

Accept



Setup Start



Revision ID: Item Name:

A1 Basket Hoop

Start Date:

08/12/2009

Start Qty: 6.00

Req'd Qty: 6.00



Date:

Cust Item ID:

Customer:

Reference:

Approvals:

QC:

Process Plan:

Operation

Date:

Tooling:

SPC (Y/N):

Date:

Date:_

Run

Start

Stop

Stop



Sequence ID/ Work Center ID

130

Packaging

Description

Identify as per dwg & Stock Location:

Set Up/ **Run Hours**

Draw Number

Draw Rev.

Accept Plan Code Qty

Reject Qty

Reject Number

Insp. Stamp

Packaging

140

OC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

0.00

W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
				······································								
Part No:		PAR #:	PAR #: Fault Category: No					_ Date: _):			
Resolution:			Disposition: QA			osed:		Date: _				
NCR:			WORK ORDE	R NON-CONFORMAN	CE (NCR	1)	.,,,,,,,,,,,					
DATE	STEP	Description of NC		Corrective Action Section	Veriti		cation Approval		Approval			
DAIL	SILI	Section A	Initial Chief Eng	Action Description Chief Eng			on C	Chief Eng	QC Inspector			
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Picklist Print

August 12, 2009 4:10:39 PM

Work Order ID: 51249

Parent Item:

D3166-3RevA1

Parent Item Name:

Basket Hoop

Comments:



Start Date: 08/12/2009

Required Date: 08/18/2009

Start Qty: 6.00

Required Qty: 6.00

Component	Item	ID/
Item Name		

Replacement Mfg/ Item ID Purch

Bin Item Location Last Location

Route Seq ID Unit of Measure Hand

Qty on

Remaining Qty Qty To Pick Issued Date Issued

Status

M304TS0.750W.065

Purchased

No

Primary

100

f

1,622.886 63.1579



SAD 001-08-14

304 SQ Tube .75x.75x.065W

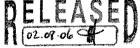
Warehouse Location	Loc Qty	Loc Code	
Main Warehouse			
MAT	6.307103691		
112051	-0.7368363		
112263	7.04394		
Main Warehouse			
WA	1616.5789		
112263	16.5789		
112344	600		63,1579
112398	1000		

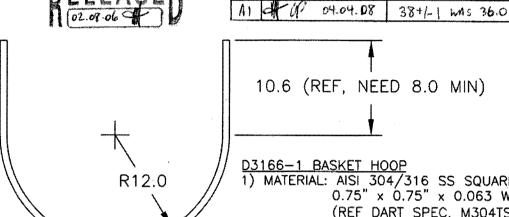
W/O:			WORK ORDER CHANGES										
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
Part No:		PAR #:	Fault Cate	jory:	_ NCR: Yes	No DQ	A: Date:						
	R	esolution:	Disposition		_ QA: N/C CI	osed:		Date: _					
NCR:		·	WORK ORDE	R NON-CONFORMA	NCE (NCF	3)							
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	cription Sign &		cation ion C	Approval Chief Eng	Approval QC Inspector				
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DESIGN	#	DRAWN BY	DART AEROS HAWKESBURY, ON	
CHECK	ED A	APPROVED	DRAWING NO.	REV. A SHEET 1 OF 1
DATE	- III	1 4	TITLE	SCALE
 02.0	7.10		BASKET HOOP	NTS
Α	٠	02.07.10	NEW ISSUE	





10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 60.00" LONG (REF DART SPEC. M304TS0.750W.063)

2) FINISH: NONE

3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

110" (MIN) Ø36.0 \$38 7-1"

UNCONTROLLED COPY SUBJECT TO AMENDMENT WITHOUT NOTICE ENGINEERING SHOP COPY RETURN TO

D3166-3 BASKET HOOP

1) MATERIAL: AISI 304/316 SS SQUARE TUBING, 0.75" x 0.75" x 0.063 WALL, 120.00" LONG (REF DART SPEC. M304TS0.750W.063)

2) FINISH: NONE 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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W/O:			W	ORK ORDER CHANG	àES					
DATE	STEP	PR	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
,										
Part No: PAR #: _		PAR #:	Fault Cate	egory:	NCR: Ye					
Resolution:			Disposition	Disposition: Q			QA: N/C Closed: D			
NCR:			WORK ORE	ER NON-CONFORM	ANCE (N	CR)	-			
DATE	STEP	Description of NC	Initial	Corrective Action Sec Action Description	Section B ption Sign &			tion	Approval	Approval
		Section A	Chief Eng	Chief Eng	Dat		Section	10	Chief Eng	QC Inspector
			1 1							

DRAWING	3 NO.	TITLE		REVA1			SPACE LTD	I	D. NO.		SHEET NO.	SCALE	
D3166		BASKET H					NG ORDER	D31	66-A-2		1 OF 1	NTS	
DRAWN	AJS		CHECKED	<u> </u>	MFG. APP	R.	<u></u>	APPROVI			PPR_#		
DATE	08.12	.11	DATE 08.	<u>12.15</u>	DATE	O7/	12/15	DATE	08/12/16	DATE	08.12.16		
				1) MODIFY MA	ATERIAL	, Note	, E FOR D3166	6-1 AS \$	SHOWN:				
_	<u>IS:</u>		1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING, 60.00" LONG REF. DART SPEC M304TS0.750W.065										
·	WA	\S :	1) MATE		$0.75" \times 0.0$	063 W	ARE TUBING /ALL, 60.00" 804TS0.750W	LONG		SHOP RETURE RETU	RN TO EERING LLED COPY AMENDMENT T NOTICE ORDER	8-12	
	IS:			2) MODIFY MA	ATERIAL	NOTE	E FOR D3166	6-3 AS S	SHOWN:				
_			1) MATE	ERIAL: AISI 304 120.00" REF. DA	LONG		3/4 X 0.065 04TS0.750W.		SQUARE TU	JBING,			
_	WA	S:											
			1) MATE		0.75" x 0.0	63 W	ARE TUBING ALL, 120.00" 04TS0.750W	LONG					
					REASON	N: SEI	E PAR 08-00	5		CORVENIENT			

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W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CHA	NGE	,	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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		-										
Part No:		PAR #:	Fault Cate	Fault Category:				NCR: Yes No DQA: Date:				
Resolution:			Disposition	Disposition: (QA: N/C Closed: Date:					
NCR:			WORK ORDI	ER NON-CONFORMA	ANCE	(NCR	3)					
DATE	STEP	Description of NC		Corrective Action Section			Verific	cation	Approval Chief Eng	Approval QC Inspector		
	0.2.	Section A	Initial Chief Eng			Sign & Date						
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